

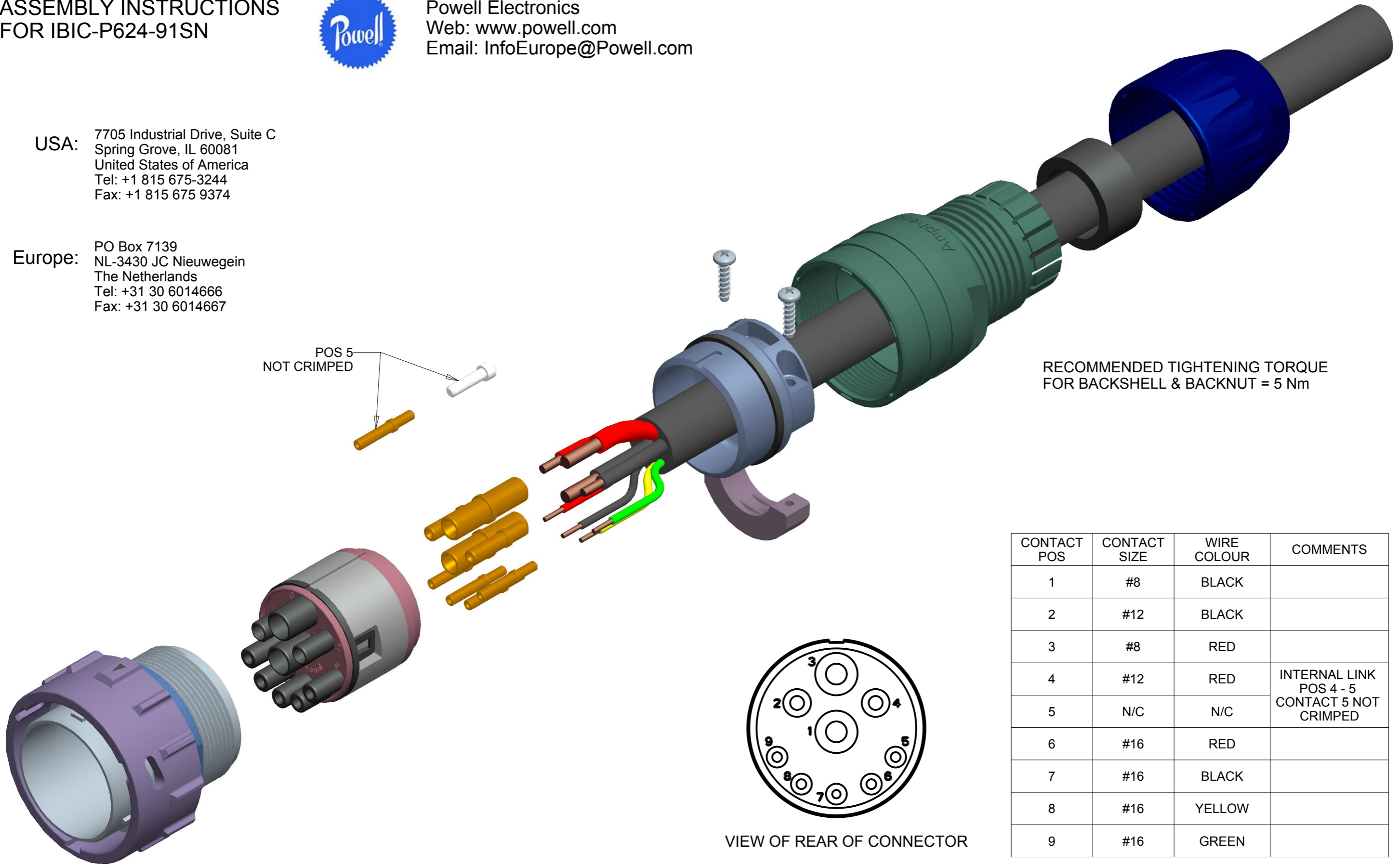
ASSEMBLY INSTRUCTIONS
FOR IBIC-P624-91SN



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RECOMMENDED TIGHTENING TORQUE
FOR BACKSHELL & BACKNUT = 5 Nm

CONTACT POS	CONTACT SIZE	WIRE COLOUR	COMMENTS
1	#8	BLACK	
2	#12	BLACK	
3	#8	RED	
4	#12	RED	INTERNAL LINK POS 4 - 5 CONTACT 5 NOT CRIMPED
5	N/C	N/C	
6	#16	RED	
7	#16	BLACK	
8	#16	YELLOW	
9	#16	GREEN	

VIEW OF REAR OF CONNECTOR

NOTES

- CONTACTS & FILLER PLUG TO BE ORDERED SEPARATELY.
- WIRE COLOURS AS PER ISO 11783-2.

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