Distinctive Characteristics

Carefully designed light diffusion and filtering system produces bright, full surface illumination with front panel relamping.

Spot illumination available in single and bicolor LEDs.

Choice of super bright LEDs in white, green, and blue in addition to standard or bright red, amber, and green LEDs.

Stainless steel clips provide secure mounting with a wide range of panel thicknesses.

Latchdown feature gives indication of circuit status. Audible and tactile feedback with smooth and responsive operation.

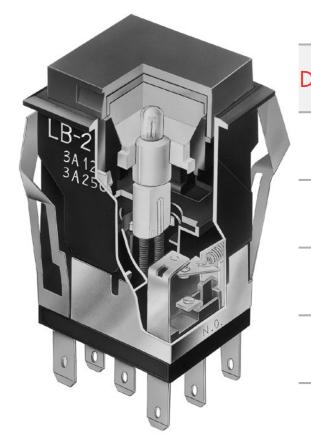
Snap-action contact mechanism gives long electrical life and sensitivity of actuation.

Combination solder lug and .110" quick connect terminals are epoxy sealed to prevent entry of flux, dust, and other contaminants.

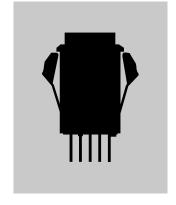
Panel sealed model meets IP65 of IEC60529 specifications (similar to NEMA 4 & 13).

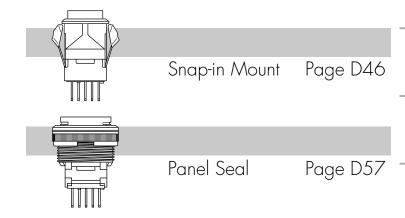
Compact switch design minimizes behind panel depth.

Matching indicators available.



Actual Size







General Specifications

Electrical Capacity (Resistive Load)

Power Level (silver): 3A @ 125V AC or 3A @ 250V AC or 3A @ 30V DC

Logic Level (gold): 0.4VA maximum @ 28V AC/DC maximum

(Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)

Note: Find additional explanation of operating range in Supplement section.

Other Ratings

Contact Resistance: 50 milliohms maximum for silver; 100 milliohms maximum for gold

Insulation Resistance: 200 megohms minimum @ 500V DC

Dielectric Strength: 1,000V AC minimum between contacts for 1 minute minimum;

1,500V AC minimum between contacts & case for 1 minute minimum

Mechanical Life: 1,000,000 operations minimum for momentary circuit

200,000 operations minimum for maintained circuit

Electrical Life: 100,000 operations minimum

5.39N **Nominal Operating Force:**

> **Contact Timing:** Nonshorting (break-before-make)

Pretravel .059" (1.5mm); Overtravel .059" (1.5mm); Total Travel .118" (3.0mm) Travel:

Materials & Finishes

Glass fiber reinforced polyamide (UL94V-0) Housing:

O-ring: Nitrile butadiene rubber

Silicone rubber Inner Seal:

Movable Contact: Silver alloy or copper with gold plating **Stationary Contacts:** Silver alloy or copper with gold plating Base: Liquid crystal polymer (UL94V-0)

Switch Terminals: Phosphor bronze with silver or gold plating

Lamp Terminals: Brass with silver plating

Environmental Data

Operating Temperature Range: -25°C through +50°C (-13°F through +122°F) for Illuminated

-25°C through +70°C (-13°F through +158°F) for Nonilluminated

Note: When used with a polyvinyl chloride splash cover, the lowest limit is 0°C (32°F)

Humidity: 90 ~ 95% humidity for 96 hours @ 40°C (104°F)

Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning

in 1 minute; 3 right angled directions for 2 hours

Shock: 50G (490m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

Sealing: IP65 of IEC60529 standard (similar to NEMA 4 & 13)

Installation

1.96Nm (17.35 lb•in) maximum **Mounting Torque:**

Cap Installation Force: 3.92N maximum downward force on cap 52.95N maximum downward force on connector **Quick Connect Force: Soldering Time & Temperature:** Manual Soldering: See Profile A in Supplement section.

Standards & Certifications

Flammability Standards: UL94V-0 housing & base

File No. E44145 - Recognized only when ordered with marking on switch.

Add "/U" or "/CUL" before first dash in part number to order UL recognized switch. All models recognized at 3A @ 125V or 250V AC or 0.4VA @ 28V AC/DC maximum.

CSA: File No. 023535_0_000 - Certified only when ordered with marking on switch.

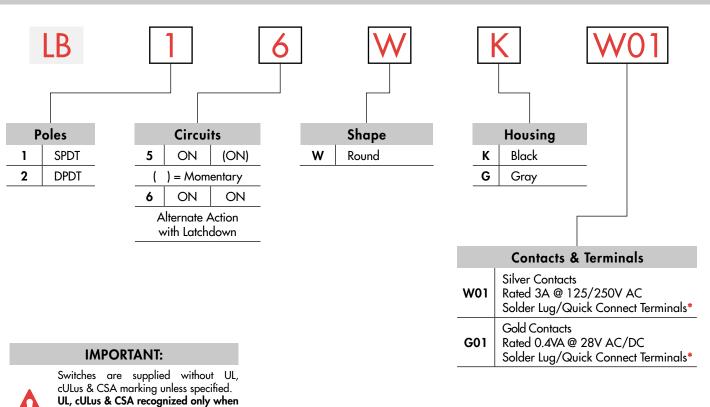
Add "/C" before first dash in part number to order CSA certified switch.

All models certified at 3A @ 125V or 250V AC or 0.4VA @ 28V AC/DC maximum.



D Illuminated PB

TYPICAL SWITCH ORDERING EXAMPLE

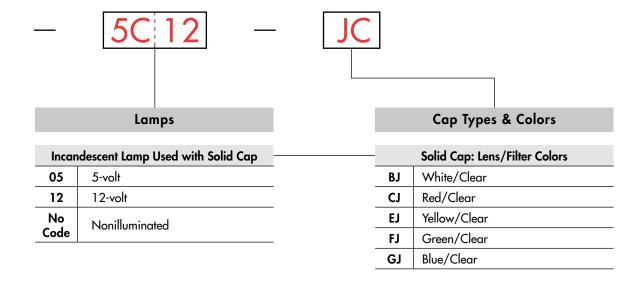


* Wire harness & cable assemblies offered only in Americas

DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

LB16WKW01-5C12-JC





Incand	escent or Neon Used with Insert Cap		Insert Cap: Lens/Filter Color		
01	110-volt Neon		JB Clear/White		
05	5-volt Incandescent		JC	Clear/Red	
12	12-volt Incandescent		JE	Clear/Yellow	
No Code	Nonilluminated	*	*JF	Clear/Green	
	Trominated	*	*JG	Clear/Blue	
			*JF & JG not suitable with neon.		

Bright LED Used with LED Cap				LED Cap: Lens/Diffuser Colors		
Colors		Resistor			JB	Clear/White
5C	Red	No Code	No Resistor		JC	Clear/Red
ED	A l	05	5-volt		JD	Clear/Amber
5D	Amber	12	12-volt	_	JF	Clear/Green
5F	Green	24	24-volt	-		

Super Bright LED Used with LED Cap			LED Cap: Lens/Diffuser Colors		
6B	White	-	JB	Clear/White	
6F	Green				
6G	Blue				

www.nkk.com



ordered with marking on the switch.
Specific models, ratings, & ordering in-

structions are noted on General Specifi-

cations page.

Indicators Supplement | Accessories

	POLES & CIRCUITS								
Plunger Position () = Momentary				Connected Terminals			Throw & Switch/Lamp Schematics		
Pole	Model	Normal	Down	Normal	Down	Notes:	Switch is marked with NC, NO, COM, L+, L Lamp circuit is isolated and requires external power source.		
SP	LB15 *LB16	ON ON	(ON) ON	1-3	1-2	SPDT	1 • COM L(+) • ─ ○ • (-) L 3 • NC 2 • NO		
DP	LB25 *LB26	ON ON	(ON) ON	1-3 4-6	1-2 4-5	DPDT	1		

^{*} When in latchdown position for the alternate circuit, cap position is .039" (1.0mm) above the built-in bezel.

SHAPE & PANEL CUTOUT

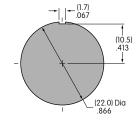
.866" (22.0mm) Round



Recommended Panel Thickness: .039" ~ .157" (1.0mm ~ 4.0mm)

Recommended Panel Thickness with Splash Cover: .039" ~ .138" (1.0mm ~ 3.5mm)

Overtightening the mounting nut AT074 may damage the switch housing.



HOUSING

Housing Colors Available:



Black



Gray

CONTACT MATERIALS, RATINGS & TERMINALS

Silver Contacts

Power Level

3A @ 125V AC & 250V AC

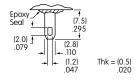
Solder Lug/Quick Connect

G01

Gold Contacts

Logic Level 0.4VA max. @ 28V AC/DC max.

Optional PCB adaptors AT711 & AT712 available; illustrated in previous snap-in subsection.



Complete explanation of operating range in Supplement section.

INCANDESCENT & NEON LAMP CODES & SPECIFICATIONS

AT607 & AT607N



T-1 Bi-pin

110V AC
1.5mA
10,000
2

The electrical specifications shown are determined at a basic temperature of 25°C. Lamp circuit is isolated and requires external power source.

Recommended Resistors for Neon: 33K ohms for 110V AC; 100K ohms for 220V AC



D61

LED COLORS & SPECIFICATIONS

The electrical specifications shown are determined at a basic temperature of 25°C.

LED circuit is isolated and requires external power source. Polarity marks are on the switch.

If the source voltage exceeds the rated voltage, a ballast resistor is required.

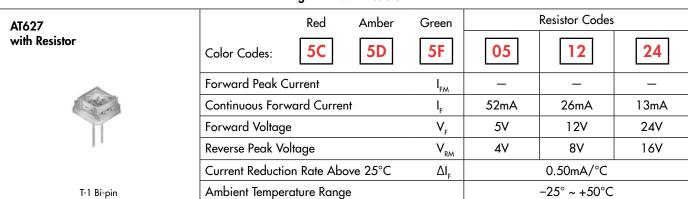
The resistor value can be calculated by using the formula in the Supplement section.

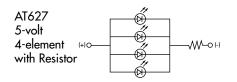
Additional lamp detail is shown in the Accessories & Hardware section.

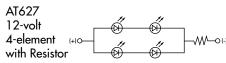
Bright LED without Resistor

AT635	Red Amber	Green	No Code No Resistor		
LEDs are colored	Color Codes 5C 5D	5F	Red	Amber	Green
in OFF state.	Forward Peak Current	I _{FM}	30mA	30mA	30mA
	Continuous Forward Current	I _F	20mA	20mA	20mA
6 t	V _F	1.9V	2.0V	2.1V	
"	Reverse Peak Voltage	$V_{_{RM}}$	5V	5V	5V
(+) O (-)	Current Reduction Rate Above 25°C	$\Delta I_{_{\rm F}}$	0.42mA/°C		
T-1½ Bi-pin		−25° ~ +50°C			

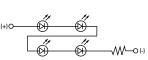
Bright LED with Resistor



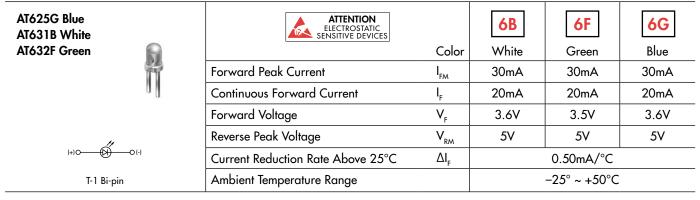








Super Bright Single Element LED





No Lamp



CAP TYPES & COLOR COMBINATIONS

Color Codes: B White C Red **D** Amber E Yellow F Green **G** Blue J Clear

Solid Cap for Incandescent Lamp & Nonilluminated

Lens/Filter **Colors Available:**

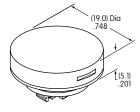




AT4054







Translucent Colored Lens



Transparent Clear Filter



Lamp AT607

Material: Polycarbonate Finish: Glossy

Insert Cap for Incandescent or Neon Lamp & Nonilluminated

Lens/Filter **Colors Available:**





AT4055

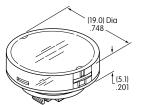








JF and JG not suitable with neon lamp.



Transparent







Lamp AT607N

Material: Polycarbonate Finish: Glossy

Cap for Bright LED without Resistor

Lens/Diffuser **Colors Available:**

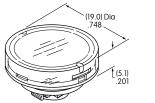


AT4179









Transparent Clear Lens

Finish: Glossy

Translucent Colored Diffuser



Bright LED AT635

Cap for Bright LED with Resistor

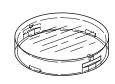
Material: Polycarbonate

Lens/Diffuser **Colors Available:**



AT4165





Transparent Clear Lens

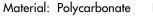






Bright LED AT627







Programmable | Illuminated PB | Pushbuttons Keylocks

Indicators

Supplement | Accessories

CAP TYPES & COLOR COMBINATIONS

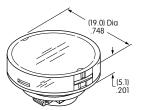
Cap for Super Bright LEDs

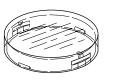


Clear Lens White Diffuser

Material: Polycarbonate Finish: Glossy

AT4131









Translucent Colored Diffuser

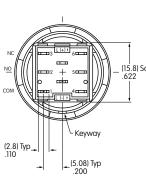


LEDs AT625 AT631 AT632

TYPICAL SWITCH DIMENSIONS

Single & Double Pole







Panel Seal

Single pole models do not have terminals 4, 5, & 6.

(2.54) Typ

LB25WKW01-12-JC

OPTIONAL ACCESSORIES

AT9410 Splash Cover for Panel Seal

Materials:

Lid: PVC (loses pliability below 0°C/32°F)

(1.8) .071 (1.0) .039

(3.2)

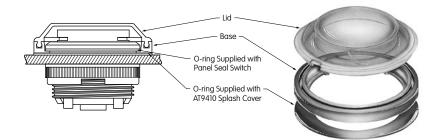
_(21.5) .846

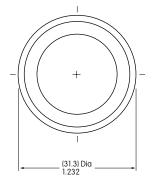
Latchdown Position

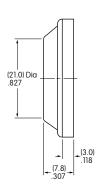
Base: Polyethylene O-ring: NBR

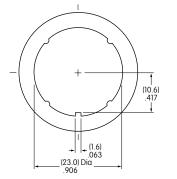
_(25.0) Dia .984

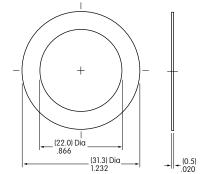
Recommended Panel Thickness: $.039'' \sim .138'' (1.0 mm \sim 3.5 mm)$











Incandescent & Neon Lamps

AT607 & AT607N

Align projections on lamp

with grooves (B) in holder

when inserting lamp. To

match the cut corners (A).

correctly join the lamp

holder and cap base,

Rotaries

Ė Touch

ASSEMBLY INSTRUCTIONS

Lamp Installation & LED Orientation

Bright LED AT627

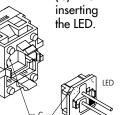
Panel Seal Models

For panel seal models. Bright LED must first be inserted into the lamp socket which is built into the switch. The cap can then be placed on the switch.



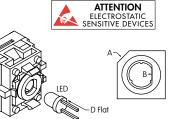
Snap-in Models

For snap-in models, Bright LED must be inserted into the cap first. Align cut corners (C) when



Bright & Super Bright LEDs AT625, AT631, AT632, AT635

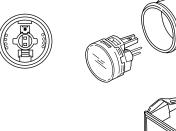
Alian D-flat on LED with flat (B) in holder when inserting the LED. To correctly join the lamp holder and cap base, match the cut corners (A).

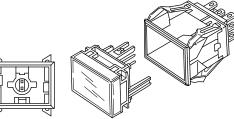


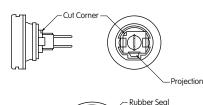
Switch & Cap Assembly

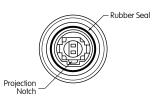
Round & Rectangular

Match clip on cap assembly with receptacle inside switch. Lamp terminals will then be aligned correctly with lamp socket.









Panel Seal

With Lamps AT607, AT607N, and LEDs AT614, AT625, AT631, AT632: Match projection on cap assembly with notch inside switch. Lamp terminals will then be aligned correctly with lamp socket.



Snap-in Mount

Square

Match projection (C) on cap

inside switch. Lamp terminals

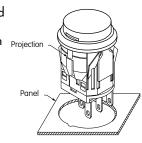
will then be aligned correctly

assembly with groove (C)

with lamp socket.

Snap-in clip holds all switches firmly in place.

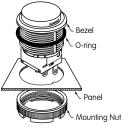
To mount round switch, match the antirotation projection on switch with guide cut in panel. Snap into panel cutout.



Panel Seal **Bushing Mount**

Insert switch from the front of the panel with the o-ring between the built-in bezel and the panel. Install mounting nut AT075 (supplied with switch) from the rear of the panel.

Overtightening mounting nut may damage the switch housing.



Lamp Replacement

Actuator must be in UP position. Pull off cap with cap extractor

Replace lamp and reassemble as shown above.



AT109 **Cap Extractor**

AT112 Socket Wrench



Supplement | Accessories

LEGENDS

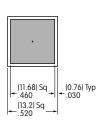
NKK Switches can provide custom legends for caps. Contact factory for more information.

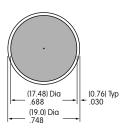
Suggested Printable Area for Lens

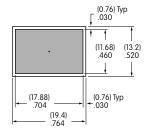
Recommended Methods: Laser Etch on clear lens, Screen Print, or Pad Print on lens.

Epoxy based ink is recommended.





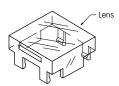




Shaded areas are printable areas.

Suggested Printable Area for Film Insert

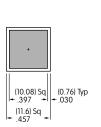
Recommended Print Method: Laser Print or Screen Print with Epoxy based ink

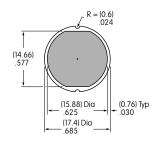


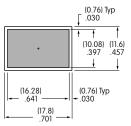












Shaded areas are printable areas.